

M.C.S.

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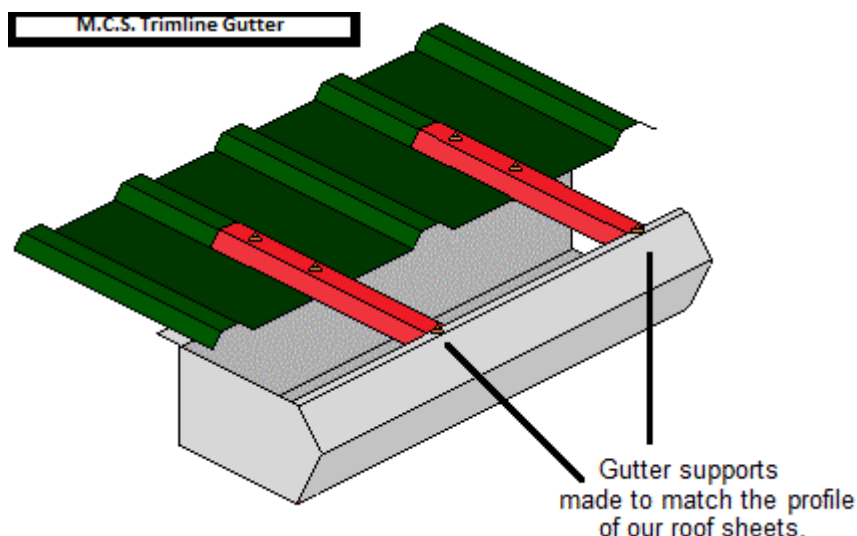
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ROOFING SHEETS
ANTI-CONDENSATION
FLASHINGS
ROOFLIGHTS
PVC GUTTER
FIBRE CEMENT

Plastisol Coated Eaves (Trimline) Gutter Installation Guide

1. Position the gutter under the roof sheet or under the cut back of composite panel. The gutter should be 20mm clear of the wall.
2. Fix the gutter in position with stitching screws (Approx. 5 screws / panel, 15 / gutter, the screws pass through the top skin of the roof sheet and into the rear flange of the gutter).
3. Place the gutter support arm under the front flange of the gutter and rest it on the roof sheet, making sure that the base of the gutter is level. Mark the panel where the support arm finishes on the sheet.
4. Remove the support arm and fit a strip of Butyl lap strip 10mm down from the mark made on the panel.
5. Replace the support arm in its original position and fix to the rib of the panel with stitching screws at 200mm centres and then to the front flange of the gutter with one stitching screw. Fix the remaining gutter arms with a maximum spacing of one metre.
Ensure that support arms do not coincide with gutter joints.



6. Fit the stop end flush with the end of the gutter and drill holes through the gutter and stop end to suit suitable rivets.
7. Remove the stop end and clear away any swarf. Run a bead of gutter mastic around the inside of the gutter, refit the stop end and rivet or stitch into position.
8. Fit the butt strap into the second gutter and with half of its width projecting past the gutter end. Drill holes through the gutter and butt strap to suit the rivets being used.
9. Remove the butt strap and clear away any swarf. Run two beads of gutter mastic around the inside of the gutter, refit the butt strap and rivet or stitch into position.
10. Locate the second section of gutter into the first section fitted to the roof. Drill holes, remove swarf, apply gutter mastic and fit rivets or stitching screws.

For details on cutting the outlet hole in the gutter base and fitting the two piece plastic outlet assembly, please refer to the instructions supplied with the outlet.

